



FINALLY FORM IS SUBSTANCE

The right machine for medium size metal fabricators. The frame is a rigid bolted construction, stress relieved and machined on first class CNC long bed milling machines. The rolls are made of high quality forged steel, induction tempered and hardened to 55 HRC. The power is given by strong planetary gear boxes and hydraulic motors that are coupled directly on rolls to avoid secondary transmissions. The rolls parallelism is assured by a sophisticated electronic system that makes the rolls positioning quick and accurate to 0,05 mm from side to side. All these features mean robustness, precision and almost no maintenance to offer a high efficiency machine that will surely lower the cost of production.

Italian style and german technology. Roccia Rundbiegen's hydraulic plate rolling machines represents the perfect balance between productivity, versatility and accuracy.

Electronic precision, hydraulic power, mechanical strength, ergonomic design, brought together. Roccia Rundbiegen's hydraulic plate rolling machines are designed with a passion to embrace new technology to improve and simplify every working process.

Low noise emission thanks to the exclusive technology op.time that offers up to 20% energy saving.



With the **op.time** system Roccia Rundbiegen plate rolls offer up to 20% of energy saving, when compared to traditional plate rolling machines.

When the machine is not in use for a period of 5 minutes an electronic control sets the machine into a "stand by mode", the hydraulic pump motor automatically turns off.

POWERED BY

op.time

MEDIUM

CARPENTRY

TECHNICAL SHEET

MODEL	WORKING LENGTH	BENDING CAPACITY	PRE-BEND CAPACITY
HR4W2020	2.050	20	16
HR4W2025	2.050	25	20
HR4W2035	2.050	35	28
HR4W2040	2.050	40	30
HR4W2050	2.050	50	40
HR4W2520	2.600	20	16
HR4W2525	2.600	25	20
HR4W2530	2.600	30	25
HR4W2535	2.600	35	30
HR4W2540	2.600	40	32
HR4W3015	3.100	15	10
HR4W3020	3.100	20	16
HR4W3025	3.100	25	20
HR4W3028	3.100	28	20
HR4W3030	3.100	30	24
HR4W3035	3.100	35	28
HR4W3040	3.100	40	32
HR4W4010	4.100	10	8
HR4W4012	4.100	12	10
HR4W4016	4.100	16	13
HR4W4020	4.100	20	16
HR4W4025	4.100	25	20
HR4W4030	4.100	30	24
HR4W4040	4.100	40	32
HR4W5010	5.100	10	8
HR4W5014	5.100	14	10
HR4W5016	5.100	16	14
HR4W5020	5.100	20	16
HR4W5025	5.100	25	20
HR4W5030	5.100	30	24
HR4W6010	6.100	10	8
HR4W6014	6.100	14	10
HR4W6018	6.100	18	14
HR4W6020	6.100	20	16
HR4W6025	6.100	25	20
HR3W2010	2.050	10	8
HR3W2020	2.050	20	16
HR3W2025	2.050	25	20
HR3W2040	2.050	40	30
HR3W2510	2.600	10	8
HR3W2516	2.600	16	13
HR3W2525	2.600	25	20
HR3W2530	2.600	30	25
HR3W2535	2.600	35	30
HR3W2540	2.600	40	30
HR3W2550	2.600	50	40
HR3W3008	3.100	8	6
HR3W3010	3.100	10	8
HR3W3012	3.100	12	10
HR3W3015	3.100	15	12
HR3W3020	3.100	20	16
HR3W3025	3.100	25	20
HR3W3030	3.100	30	24
HR3W3040	3.100	40	30
HR3W4010	4.100	10	8
HR3W4016	4.100	16	14
HR3W4020	4.100	20	16
HR3W4025	4.100	25	20
HR3W4030	4.100	30	24