



TECNUMERIK E

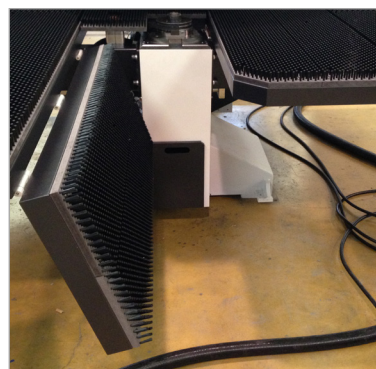
SEMI-AUTOMATIC PUNCHING MACHINE

SMART TOOL CHANGE 12 SECONDS



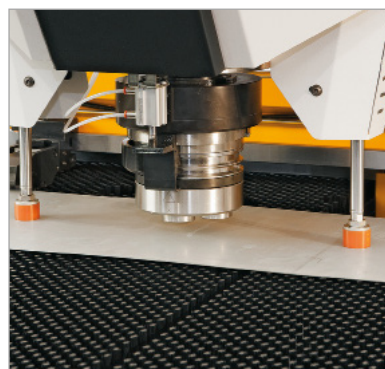
Tool change in only **12 seconds**. Possibility to use also **Multi-tools** with 4 stations.

FRONT RECLINING TABLE



Automatic reclining table that allows the easy access to the machine. Support sheet tables are in brushes

AUTOMATIC REPOSITIONING



Automatic repositioning of the metal sheet by pneumatic cylinders

FANUC CNC



CNC, drivers and motors **FANUC** with 24 months of warranty.

TECHNICAL FEATURE

MACHINE	U.M.	TK 1000	TK 810
Working size	mm	1000 x 1550	810 x 1000
X-axes stroke with repositioning	mm	3100	2000
Max. punching force	ton	37	37
Max. punching frequency	stroke/min	480	480
Max. thickness	mm	6	6
Type of tools		TECHNOLOGY Style	
Assorbimento Elettrico	kW	7	7
Width	mm	4150	3150
Depth	mm	3500	3300
Height	mm	2100	2100
Weight	Kg	3500	4200

STANDARD CONFIGURATION

- "C" Frame
- Punching unit
- Multi-tools system
- Quickly tool change system (Smart Change System)
- Lubrication tool system
- N. 2 locking sheet clamps
- X-Y sheet moving system
- Automatic repositioning system (with head machine)
- Support tables in brushes
- Manual front table
- FANUC Numerical Control
- Separated machine console
- Software installed on machine console
 - TECNOCONTROL INTERFACE
 - PROGRAMMER
 - TECNOCAM
- Tele Assistance
- Electric panel positioned on the ground
- Pedal for opening / closing locking metal sheet clamps
- Pedal to activate single punch
- Scraps container
- Instruction manuals

OPTIONAL

- Tool carriage for 5 stations
- Automatic repositioning system with hydraulic pistons
- Perimeter photoelectric cells
- CAD/CAM office software for management CAD/DXF file

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